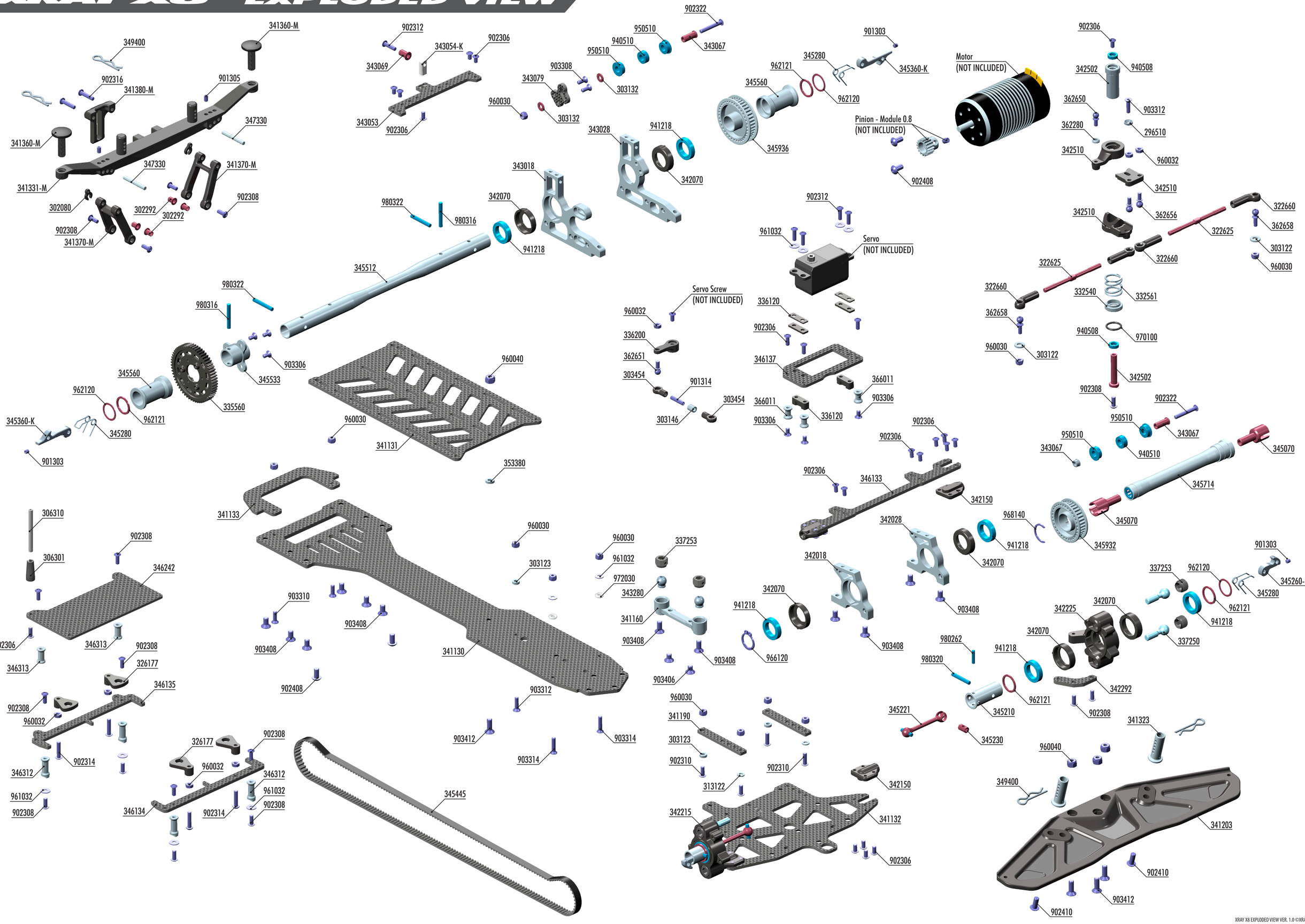XRAY X8 EXPLODED VIEW