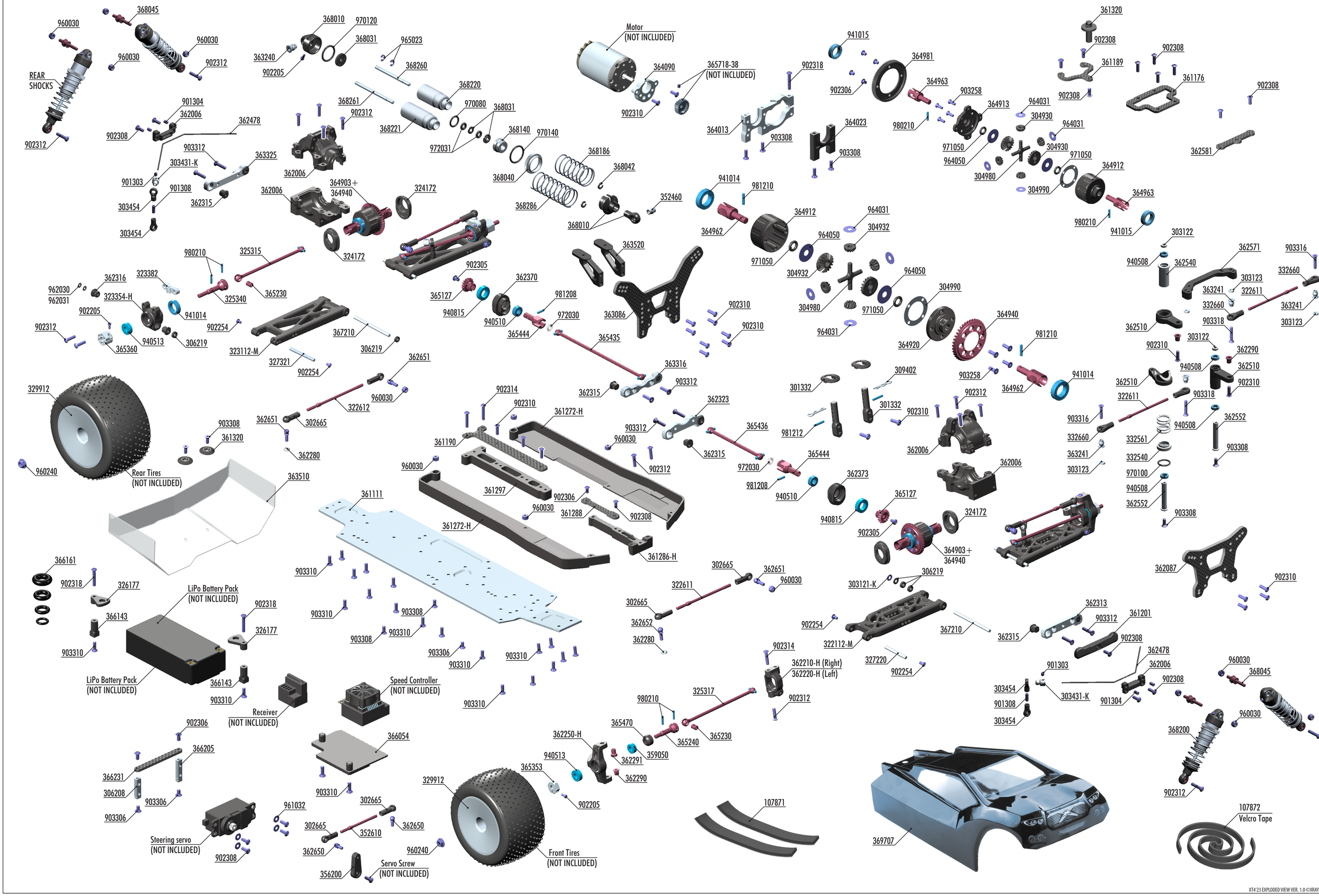XRAY XT4'23 EXPLODED VIEW