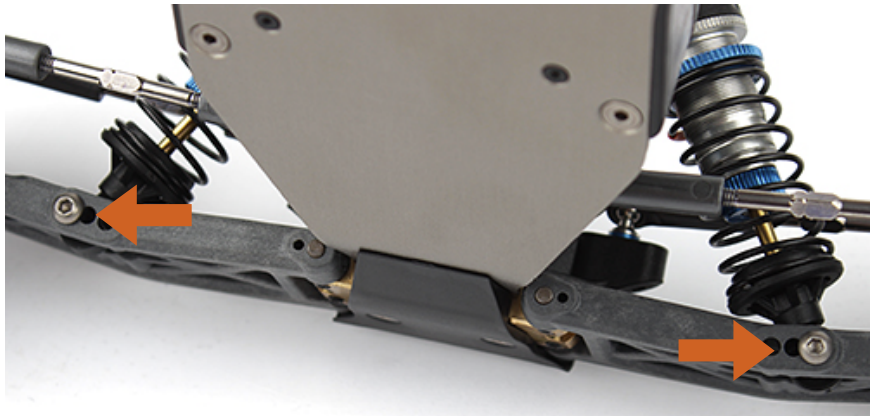
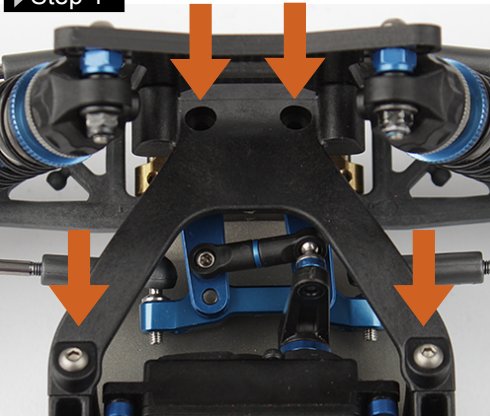


## Assembling the #91735, 91822 Front Anti-roll Bar, 1

**Step 1** Remove 6 screws from the locations shown, 4 from the top plate (left), 2 from the front arms (right).

▶ Step 1



**Step 2** Lift the assembly off of the vehicle and put it aside.

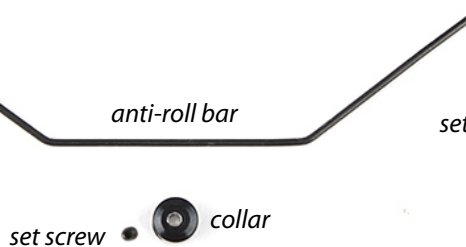
▶ Step 2



**Step 3** Screw the set screw a little into the black collar, slide the collar onto the anti-roll bar to the center, then tighten the set screw.

**Step 4** Add set screws to the anti-roll bar pivots, then slide the pivots onto the anti-roll bar up to the ball opening, not extending out of it. Tighten the set screws.

▶ Step 3



▶ Step 4



## Assembling the #91735, 91822 Front Anti-roll Bar, 2

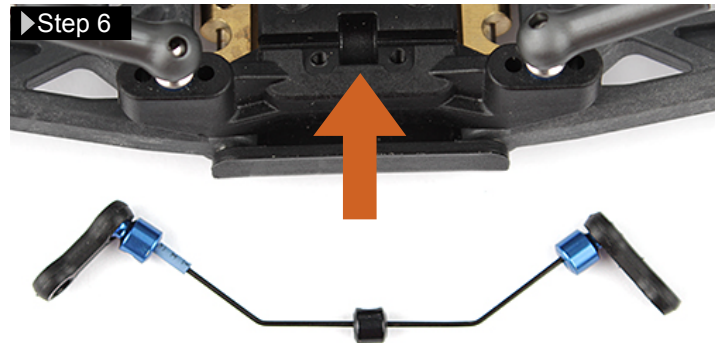
**Step 5** Pop the anti-roll bar links onto the pivots.

**Step 6** Insert the collar and anti-roll bar into the niche where shown (arrow).

▶ Step 5



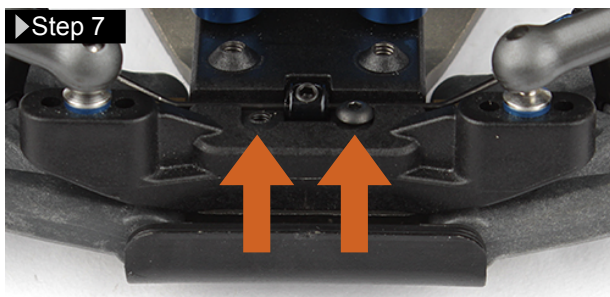
▶ Step 6



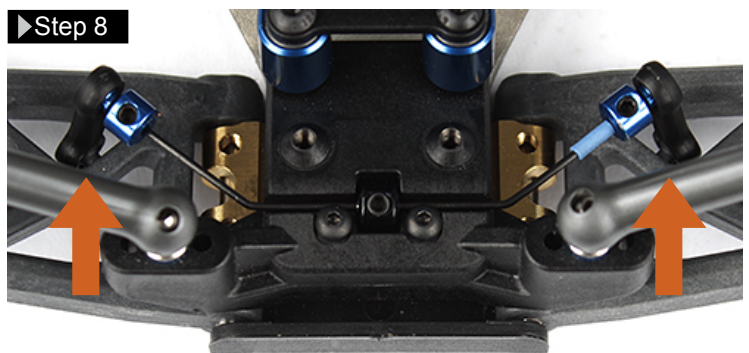
**Step 7** Attach the 2 BHCS screws where shown. Tighten them just enough so the the bar is still somewhat free.

**Step 8** Attach the links to the balls on the arms.

▶ Step 7



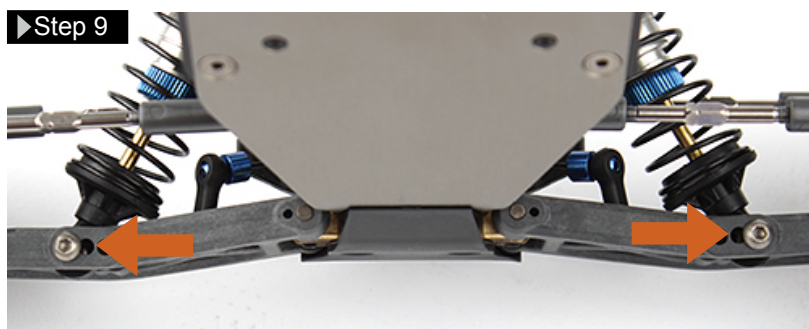
▶ Step 8



**Step 9** Position the front end assembly in place. Insert the shock eyelets in the arms and fasten with 2 screws.

**Step 10** Insert the top plate and fasten with 4 screws.  
Anti-roll bar has been installed.

▶ Step 9



▶ Step 10

